

FUSED SILICA
HOT PRESS PLATENS
CASTABLE CERAMICS
FIRED SHAPES
AEROSPACE TOOLING

Foundry Service & Supplies, Inc.

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HI-TEMP INSULATIONS
CALCIUM SILICATE BOARDS
MILLBOARD AND BLANKET
PAPERS AND CEMENTS
CUTTING AND FABRICATING

ThermoRange® System Insulation



Description

ThermoRange

System (TRS) insulation products are flexible white blankets of inorganic glass fibers bonded with a proprietary thermoset resin. TRS is designed to provide excellent handling characteristics and dimensional stability during installation at OEM facilities and also provides low smoke and odor during the initial self-clean cycle for ranges.

Uses

TRS insulation may be used in applications from subzero to 1000°F. It is the recommended product for:

- Self-clean ranges
- Standard ranges
- Countertop ranges
- Broilers
- Oven panels
- Commercial ovens
- Fireplaces
- Solar collectors
- Incinerators
- Any heated appliance applications

Appearance

White

Features and Benefits

Health & Safety

Our proprietary binder chemistry is designed to eliminate consumer concerns about certain toxic emissions and to assure compliance with safe levels of Volatile Organic Compounds. TRS's softer, friendlier fibers make it easier to handle and install, and are less irritating.

Low Smoke and Odor

The proprietary binder chemistry of TRS and the low binder content reduces smoke and odor for the consumer during the initial self-clean cycle for ranges.

Dimensional Stability

The resilience and proven thickness control of TRS assures that the space to be insulated is completely filled, providing maximum range efficiency.

Easy Installation

Good tensile strength and thickness control, make TRS easy to handle and install.

Non-corrosive

TRS is non-corrosive, and will not accelerate corrosion on copper, aluminum, or steel per ASTM C 665.

Design Flexibility

ThermoRange System insulation is available in five thermal performance levels providing maximum performance at minimum cost.

High Temperature Performance

The proprietary binder chemistry, low smoke and odor characteristics, easy handling, and high resilience of TRS, make it the preferred insulation for self-clean ranges and other high temperature applications.

Availability

TRS Range Insulation is available in both batt and roll form in 1/4" increments and the following thicknesses:

Product	Thickness
TRS-10	1" - 5"
TRS-20	1" - 5"
TRS-30	1" - 3"
TRS-40	3/4" - 2 1/2"
TRS-50	3/4" - 2" (batts only)

Physical Property Performance

Property	Test Method	Value
Surface Burning Characteristics	ASTM E 84 or UL 723	Meeting 25/50
Operating Temperature Range	ASTM C 411	Up to 1000°F (538°C)
Corrosion	ASTM C 665	Meets Requirements
Stress Corrosion	ASTM C 795	Meets Standard*

* Preproduction qualification testing complete and on file. Chemical analysis of each production lot required for total conformance.

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ThermoRange® System Insulation

Thermal Conductivity - "k", ASTM C 177

Type	Density* (pcf) Mean Temperature =	Density* (Kg/M3)	Nominal "k" BTU•in/hr•ft ² •°F			Nominal "k" W/mK		
			75°F	300°F	500°F	23°C	149°C	260°C
TRS-10	1.02	16.3	0.260	0.51	0.85	0.037	0.074	0.123
TRS-20	1.26	20.2	0.242	0.46	0.75	0.035	0.066	0.108
TRS-30	1.76	28.2	0.230	0.39	0.62	0.033	0.056	0.089
TRS-40	2.50	40.1	0.220	0.35	0.52	0.032	0.050	0.075
TRS-50	3.71	59.4	0.211	0.31	0.44	0.031	0.045	0.063

* Density value is nominal. Product control is on thermal conductivity.

Sound Absorption Coefficient, ASTM C 423 - Type A Mounting*

Product	Thickness (Inches)	Octave Band Center Frequencies, Hz.							NRC	SAA
		125	250	500	1000	2000	4000			
TRS-10	1.0	0.09	0.31	0.65	0.85	0.90	0.90	0.70	0.68	
TRS-10	2.0	0.18	0.80	1.11	1.03	0.97	1.01	1.00	0.97	
TRS-20	1.0	0.17	0.45	0.84	0.94	0.96	0.93	0.80	0.80	
TRS-20	2.0	0.25	0.83	1.17	1.09	0.98	1.01	1.00	1.01	
TRS-30	1.0	0.13	0.39	0.77	0.94	1.01	0.99	0.80	0.78	
TRS-30	2.0	0.25	0.87	1.17	1.12	1.04	1.07	1.05	1.05	
TRS-40	1.0	0.08	0.34	0.81	0.98	1.03	1.03	0.80	0.79	
TRS-50	2.0	0.25	1.06	1.18	1.09	1.05	1.05	1.10	1.08	

* Nominal samples were measured in accordance with ASTM C 423. These measured absorption coefficients were adjusted to values representative of the product with mean specification properties. While these values are an accurate representation of our product, they are for design approximations only. Production, testing, and application variabilities will alter results. Specific designs should be evaluated in end-use configurations.